



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1134	3197A 1	END CAP ASSEMBLY, UPPER	1		
2	26	29476	OIL SEAL	1		
3	25	47254	"O" RING	1		4
4	15	47248A 1	SHIM, END CAP TO CRANKCASE	AR		
5	10	30225	SCREW, END CAP MOUNTING (1	4		
6	846	3762A 3	CYLINDER BLOCK AND CRANKC	1	NOT AS SHOWN	
6	846	3754A 3	CYLINDER BLOCK AND CRANKC	1	NOT AS SHOWN	
7	27	53862	GASKET, CRANKCASE TO CYLI	2		
8	16	35099	STUD, CARBURETOR MOUNTIN	6		
9	16	26133	STUD, CRANKCASE TO DRIVE	2		
10	17	20033	PIN, DOWEL - CRANKCASE TO	2		
11	17	20323	PIN, DOWEL - CYLINDER BLOC	3		
12	16	48770	STUD, CYLINDER BLOCK TO D	4		
13	16	48769	STUD, CYLINDER BLOCK TO D	2		
13	16	52540	STUD, CYLINDER BLOCK TO D	2		
14	10	26132	SCREW, CRANKCASE TO CYLIN	2		
15	10	32293	SCREW, CRANKCASE TO CYLIN	4		
--	12	26825	WASHER, CRANKCASE TO CYLI	2		
15	10	21574	SCREW, CRANKCASE TO CYLIN	20		
16	11	46793	NUT, CRANKCASE FASTENING S	26		
17	10	20359	SCREW, CENTER MAIN BEARIN	2		
18	14	20091	TAB WAHER, BEARING LOCKIN	2		
19	1126	3544A 2	END CAP ASSEMBLY, LOWER	1		
20	21	28481A 1	CHECK VALVE ASSEMBLY, ENC	1		
21	26	29476	OIL SEAL, UPPER	2		
22	25	20081	"O" RING	1		4
23	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		
24	10	30225	SCREW, END CAP MOUNTING (1	3		
25		47230	COVER, WATER JACKET - CYLIN	1	PART OF CYLINDER BLOCK ANI	
26	27	47228	GASKET, WATER JACKET COVER	1	PART OF CYLINDER BLOCK ANI	4
27	10	53167	SCREW, WATER JACKET COVER	23	PART OF CYLINDER BLOCK ANI	
28	13	53166	LOCKWASHER, WATER JACKET	23	PART OF CYLINDER BLOCK ANI	
29	27	55283	GASKET, CYLINDER BLOCK TO E	1		
30		55282	PLATE, BAFFLE - EXHAUST MAN	1		
31	27	55284	GASKET, BAFFLE PLATE TO EXH	1		
32		55281	COVER, EXHAUST MANIFOLD	1		
33	10	38837	SCREW, MANIFOLD COVER MOL	23		
34	1023	3755	COVER, CYLINDER BLOCK	1		
35	27	53863	GASKET, CYLINDER BLOCK COV	1		
36	10	21091	SCREW, CYLINDER BLOCK COVE	16		
37	11	46887	NUT, COVER MOUNTING SCREW	16		